

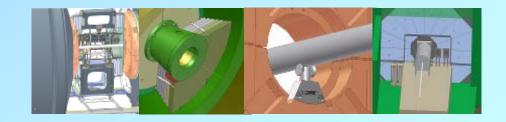
PHENIX WEEKLY PLANNING



9/30/2010 Don Lynch



2010 Shutdown (Overview)	Start Date	End Date
Design, Eng'g, fabrication, procurement and site preparation tasks in support of shutdown tasks	In Progress	12/1
Shutdown Startup Tasks	Done	Done
Gas system maintenance, repair and upgrade	In progress	12/1
PHENIX Infrastructure maintenance, repair and upgrade	In Progress	12/1
Remove RPC Prototypes	Done	Done
Remove HBD	Done	Done
Remove RXNP	Done	Done
Remove/Reinstall BBC	In Progress	10/15
Remove Re-install MPC	In Progress	10/15
RPC3N & MuTrigger unfinished business	In Progress	11/1
Remove current BP, install new BP	In Progress	10/7
DC/PC maintenance and repair (mid summer)	Done	Done
Install RPC35 (including Absorbers)	In Progress	12/1
MuTr maintenance, repair and upgrade	In Progress	11/1
Install VTX	9/13	12/1



TECHNICAL NUPPORT 20-0

Post Run 10 Tasks



Task	Start Date	End Date
Send mass flowmeters out for recalibration (DC/PC, MuID, TOF.W)	In Progress	11/30
AH Crane 110 switch for lockout	In Progress	11/30



This Week & Last Week:

Survey $\frac{1}{2}$ octants, align east and west $\frac{1}{2}$ octant assemblies to final position

Complete fabrication of parts, installation tools and fixtures for absorber & VTX

Finish Locating & Welding Absorber support stubs in South Flower Pot external cavity

RPC35 survey

Complete South Absorber Installation

Continue Assembly of VTX subassemblies

Continue RPC35 piping, cabling, etc.

RPC3N unfinished business

Future upgrades support

IR Crane failure, lock out, investigation and return to service



Next Week

New Beampipe Installation

Continue Assembly of VTX subassemblies

Continue RPC35 piping, cabling, etc.

RPC3N unfinished business

Future upgrades support

Move CM and MMS back to beamline and begin restoring cabling and piping

BP Bakeout













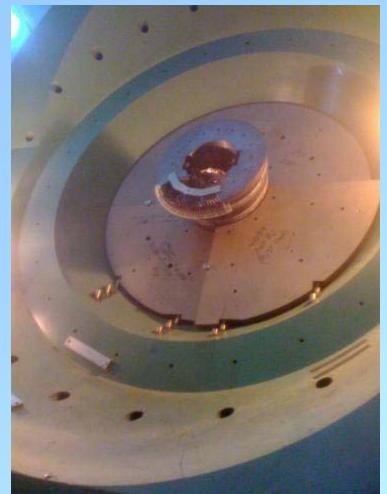
TECHNICAL NUPPORT 20-0











Half way done with south absorber









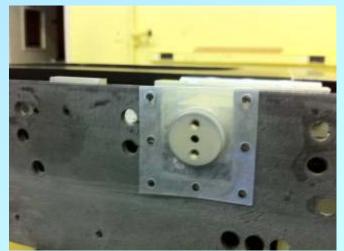












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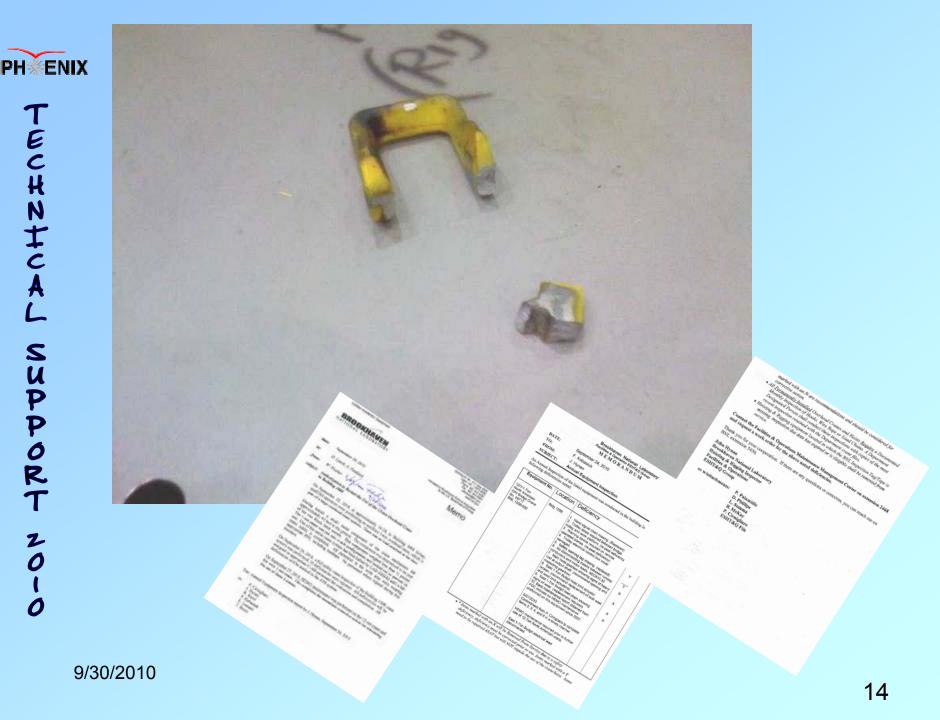








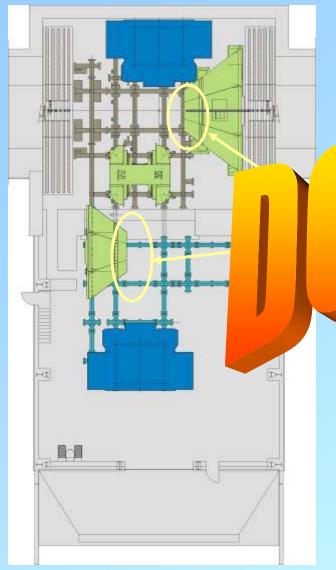








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Mid shutdown work on EC, & WC is finished. Work on MuTr and MuTrigger Stations 1, 2 and 3, North and south continues.

wn work:

ger Stations 1

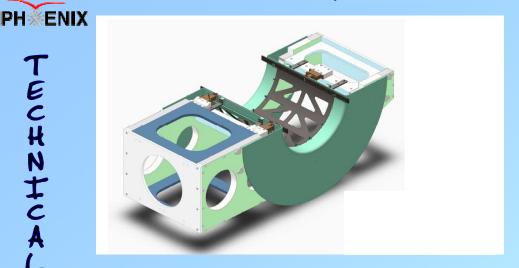
stations 2

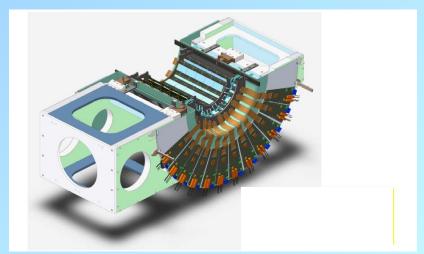
3, North & South

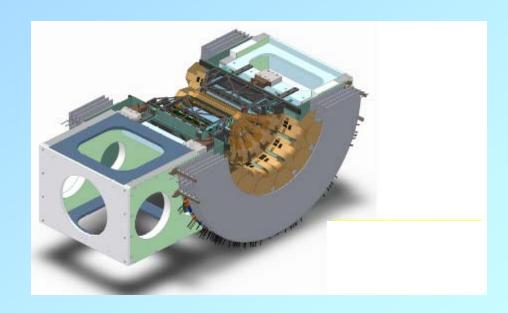
Installation of New Beampipe



VTX Final Assembly

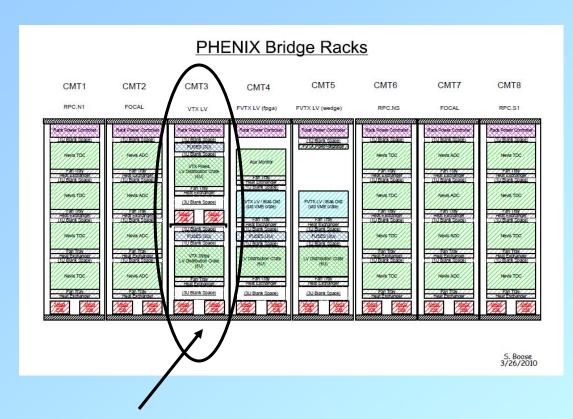






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Bridge Work this shutdown



This rack to be installed this summer

- 1. HBD, RXNP Racks to be removed intact
- 2. Remove electric panels from 2 north sections of bridge
- 3. Tempoary support for water pipes and cable tray
- 4. Remove 2 north sections of bridge to enable absorber installation
- Reinstall 2 north sections, reconnect plumbing and cable trays to 2 north sections of bridge
- 6. Upgrade electric service to support 8 racks
- 7. Install 1-3 racks for VTX/
 FVTX electronics



VTX Thermocouples



To Order (Spe	ecify M	ode	I Number)		
Alloy Type	Codir Color L	ng	Pins (Male)	Price pkg of 20	Sockets (Female)	Price pkg of 20
Iron (+)	BLK	M	HPC-IR-P	\$60	HPC-IR-S	\$100
Constantan (-)	YEL	N	НРС-СО-Р	100	HPC-CO-S	100
Copper (+)	RED	С	HPC-CU-P	80	HPC-CU-S	80
CHROMEGA®(+)	WHIT	Р	HPC-CH-P	68	HPC-CH-S	100
ALOMEGA® (-)	GRN	R	HPC-AL-P	68	HPC-AL-S	100
*Gold-Plated (Uncompensated)	Cold		HPC-AU-P	15	HPC-AU-S	20

Sealing plugs, model no. MTC-HP, \$.50 each.

For use with non-thermocouple wire in same body.
Grammets available. Consult Sales Department for price and delivery.
† Pins have red, yellow and brown color bars; sockets have red, blue and black color bars.

G-53





T	<u>Task</u>	Due By	<u>NOTES</u>
100	Beampipe & VTX Installation Work Permits	Done	D. Lynch, CAD Safety Approval
N	BigWheel Fabrication & Procurement	In Progress	PHENIX, CS
TCA	Receive, inspect, test, rework and qualify components, assembly tools and fixtures, electronics for racks, cables, cable management etc.	In Progress	PHENIX Design & Engg
2	Fabricate fixtures, techniques and mockups for installation, alignment and survey	In Progress	CS, PHENIX Techs
2	Assemblies, Mock installations/alignments, bench tests	In Progress	PHENIX Techs
UP	Receive & inspect components (installation, support, alignment & Survey)	In Progress	PHENIX Techs
P	Cooling system procurement	Done	Pisani Coordinate with CAD Cooling Water, Electricain
Ř	Cooling system installation	10/31/10	
T			



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Absorber Installation

<u>Task</u>	<u>Due By</u>	<u>NOTES</u>
Weld Absorber support stubs into flower pot exterior cavity	Done	CS Field welding; coordinate with Al Farland
Preassemble Absorber Segments	In Progress	
Install South Absorber	10/1/2010	

TECHNICAL NUPPORT 20-0

New Beampipe installation

ENIX	Task	Due By	NOTES
	Install north 3 to 5 transition in MMN	Done	PHENIX Techs
T	Install new Be pipe in CM on temp supports	10/4/10	PHENIX Techs
	Move CM back to beamline & connect new Be BP to 1-5/8 transition and bellows and north 3-5 transition	10/5/10	PHENIX TechsPHENIX Techs
H	Move CM to run position	10/5/10	PHENIX Techs
7 1 0	Prealign Be/Alum pipe with transitions attached on new BP supports At MPC north, BBC south and north nosecone	10/5/10	Surveyors & PHENIX Techs
Č A	Prepare south 3 to 5 transition for installation with roller guides, bakeout wrap and thermocouples	10/6/10	PHENIX Techs
· [Install south 3 to 5 transition, bellows and 1-5/8 to 3" transition in MMS	10/6/10	PHENIX Techs
_	Move MMS back into IR on beamline	10/7/10	PHENIX Techs
5	Move CM south, slide Transition ass'y in MMS north and connect to new Be BP	10/8/10	CAD Vac & PHENIX Techs
	Move CM and MMS north and install south spool. Leak check. Move MMS South	10/8/10	PHENIX Techs
-	Install temporary bakeout supports	10/8/10	PHENIX Techs
	Install bakeout blankets and monitoring	10/8/10	CAD Vacuum Techs
	Bakeout New BP and activate NEG coating	10/15/2010	CAD Vacuum Techs
	Leak check BP	10/15/2010	CAD Vacuum Techs
	Re-install MPC's & BBC's including Cables and services	10/29/2010	PHENIX Techs Concurrent
	Move CM to run position	10/29/2010	PHENIX Techs
	Final alignment of new BP	11/1/2010	PHENIX Techs

TECHNICAL NUPPORT 201

VTX Installation, VTX Services and Electronics

<u>Task</u>	<u>Due By</u>	<u>NOTES</u>
Presurvey VTX ½ detectors in Chemistry lab	10/15/2010	PHENIX TECHS ar BNL Survey, 1 wee
All VTX detector, support, installation, alignment and survey parts and assemblies complete, ready for installation	10/15/2010	All sources
Install and align VTX rails perpendicular to beam line	10/18/2010	PHENIX Techs
Install and align west half detector module	10/22/2010	PHENIX Techs & Surv
Install and align east half detector module	10/29/2010	PHENIX Techs & Surv
Install mechanical support structures for VTX services and electronics	11/5/2010	PHENIX Techs Concurrent Effor
Install Cable trays	11/5/2010	I
Install racks	11/5/2010	
Install chiller	11/5/2010	
Install cables, plumbing	11/5/2010	
Connect cables and plumbing	11/5/2010	V
Thanksgiving and Black Friday Holiday	11/25 & 11/26/2010	Enjoy
Test, de-bug and commission	12/1/2010	PHENIX Techs

RPC3 South Installation



<u>Task</u>	<u>Due By</u>	NOTES
Install $\frac{1}{2}$ octants, 2 at a time in accordance with work plan/work permit		
Transport $\frac{1}{2}$ octants 2 at a time from RPC factory to south tunnel on angled transport carts		
Transfer ½ octants from angled transport carts one at a time to temporary free standing and re-orienting roller fixture (fore and aft wheels and axel)		
Lift (and re-orient if appropriate) $\frac{1}{2}$ octant and install into base structure, previously installed $\frac{1}{2}$ octant or upper suspension hardawre as appropriate per work plan		
Pre-align each ½ octant as installed		
Perform electrical integrity tests before proceeding to next pair of ½ octants		
After all ½ octants are in place and tested, join east and west halves of full south station 3 detector and align to survey markers	Done	Riggers & PHENIX Techs





RPC3 South Integration

Task	<u>Due By</u>	NOTES
Final survey	Done	Surveyors
Install new cable trays and piping supports	In Progress 10/15/10	Electrician, PHENIX Techs earlier if possible
Re-install MuID wiring and pipes	In Progress 10/15/10	PHENIX Techs
Install south thermal/vapor barrier	10/29/2010	CAD contractor
Re-install MuID gas rack	10/29/2010	PHENIX Techs
Thanksgiving and Black Friday Holiday	11/25 & 11/26/2010	Enjoy
Commissioning and final acceptance tests	11/30/2010	RPC Group
Install RPC3 HV, LV and signal wiring and gas lines	11/30/2010	PHENIX Techs
Install RPC3 South gas distribution rack	11/30/2010	PHENIX Techs
Re-install shielding	11/30/2010	Riggers
Install RPC3 South environmental controls (heaters and thermostats)	11/30/2010	Electrician

Shutdown 2010 Other Work



Task support	<u>Due By</u>	<u>NOTES</u>
RPC3 North unfinished business	10/15/2010	Electronics and cabling, grounding issues, environmental controls
MuTrigger FEE unfinished business	10/29/2010	MMS cable trays,
DC/PC maintenance/repair (after EC is in)	11/15/2010	FEM and wire troubleshooting and repairs, major efforts will require longer shutdown
Thanksgiving and Black Friday Holiday	11/25 & 11/26/2010	Enjoy
PHENIX Survey Review	11/30/2010	PHENIX Techs & Survey
Procedure Updating	11/30/2010	PHENIX Engineering
Gas Mixing House maintenance & Repair	11/30/2010	Tasks TBD
PHENIX Infrastructure maintenance, repair, upgrade	11/30/2010	TBD
Gas Pad: new gas storage details	11/30/2010	Tasks TBD
Gas Pad services for new dewar support, maintenance and improvements	11/30/2010	TASKS TBD



Shutdown 2010 Other Work (Cont'd)

Task support	<u>Due By</u>	<u>NOTES</u>
AH Flood prevention improvements	11/30/2010	Tasks TBD
IR Bridge Electrical service upgrade	11/30/2010	Support for 4 full racks in 2010, 4 more (8 total) in future, PHENIX Techs & Electrician
RPC Factory Support	11/30/2010	Tasks TBD
Rack Room upgrade	11/30/2010	Includes New EB Switch
PHENIX Design Documentation	11/30/2010	PHENIX Engineering
CM alignment stops	11/30/2010	TBD
Gas System maintenance, repair, upgrade	11/30/2010	Tasks TBD
Other subsystem maintenance, repair/upgrade	11/30/2010	Tasks TBD
Future upgrade support	11/30/2010	RPC1, FVTX, FOCal, other Tasks TBD
Prepare for Run 11: EC platforms fold up in AH, fold down in IR, EC Equipment lift take down in AH, Install in IR, Install shielding wall base and build shielding wall & Install MMS Lampshade	11/30/2010	Normal end of shutdown tasks, typically taking 3-4 weeks: Riggers & Carpenters, CAD Techs
Run 11 Start	12/1/2010	
End of Shutdown Party	~12/3/2010	

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2010 Building Maintenance Issues

Roof leaks in utility bathroom at northwest corner behind tech offices, over door between rack room and assembly hall and over door between control room and elect. ass'y room.



Roof laser room and IR (southeast corner)

Flooding in AH/ Driveway heaving [Lake PHENIX]



Summer Sunday Spruce Up



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To be located in front of AC on east side of GMH

Proposed shed addition to Gas Mixing house

RPC requirements. No flammable gas, standard shed with heat. Barn style doors desirable. Palce on asphalt with no threshold to allow bottle management with pallet lifter.



PHENIX Procedure Review Current Status:

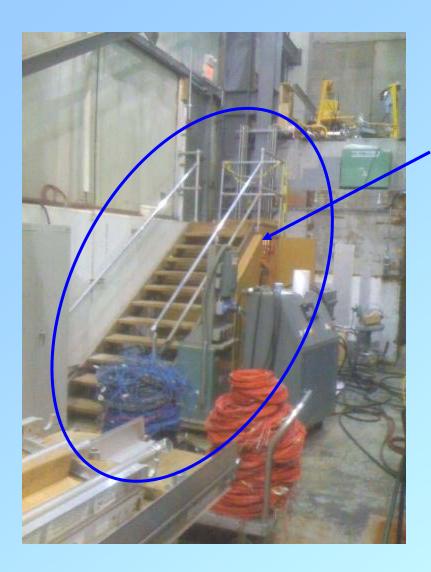
148 Procedures Identified

- 85 Made Inactive (not currently in use, will require revision to re- activate if and when necessary, available for reference purposes)
- 9 CAD procedures relevant to PHENTX, all all all the had available on the CAD web site
- 11 Procedures (never previously formalized) (3 are ready for review)

Web retrieval of latest procedures now available from PHENIX Internal:

http://www.phenix.bnl.gov/WWW/INTEGRATION/ME&Integration/DRL_procedures.htm



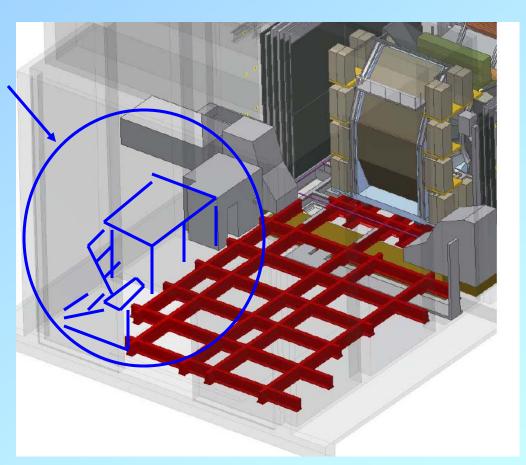


VTX Chillers (3) installation proposal: Remove existing platform, stairs and HBD hutch. Replace with larger platform and new stairs. Chillers to be located on platform, Hydraulics to be stowed under platform.



Propose to remove existing steps to south AH door with a deck and stairs. 3 chillers to be mounted on top of deck. Piston hydraulic units to be stowed under deck. Deck dimensions approx 9 ft (N-S) by 12 ft (E-W) by 7 ft height to doorway with steps at east end. Platform to support 3000 lb (1000 lb per chiller) fixed load plus 1000 lb (4 person) live load

30 gpm water needed (from exp. H₂0). 480 V 3 phase 30 amp service needed. (available from hydraulic piston service panel)



Safety, Security, Etc.

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1. IR Crane failure:

- All personnell acted properly
- Safety maintained throughout
- · Proper PPE worn
- · Proper training
- Proper response

2. New Disciplinary Rules

Standards of discipline for various categories and modes of inappropriate behaviour

Discipline based on history, frequency and seriousness of offenses.

Actions range from verbal warning to involuntary dismissal

Respect for private and government property, respect for coworkers, attendance and work ethics

Most discipline triggered by supervisor

3. Training



Where To Find PHENIX Engineering Info



We're making progress again.

Next week we start putting it all back together

Links for the weekly planning meeting slides, archives of past meeting slides, long term planning, pictures, videos and other technical info can be found on the PHENIX Engineering web site:

http://www.phenix.bnl.gov/WWW/INTEGRATION/ME&Integration/DRL_SSint-page.htm



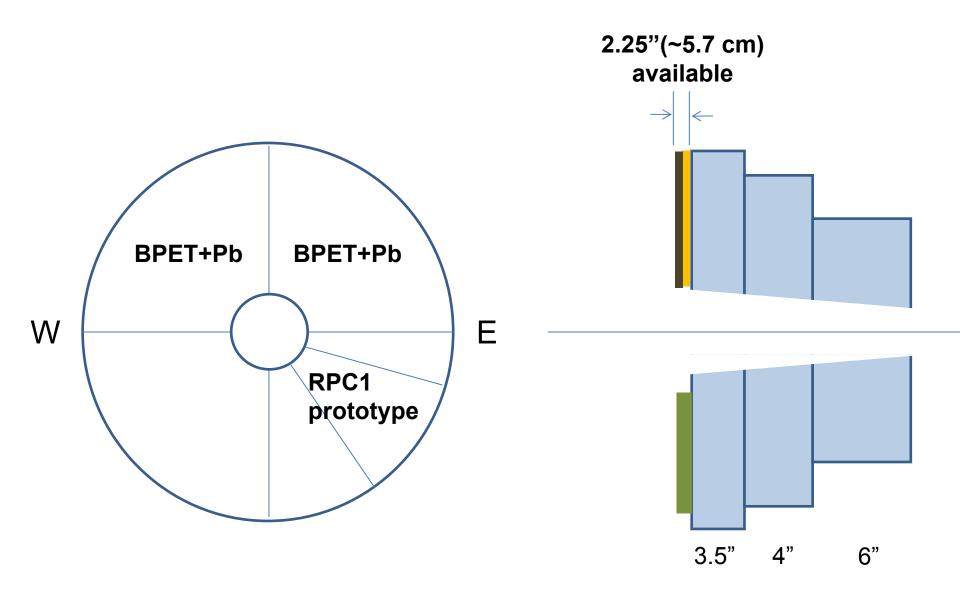
Plan for Installation of RPC1 Prototype for RUN11

Byungsik Hong (Korea University)

<u>Plan</u>

New Proposal

- In addition to the 13.5" (or 35 cm) thick stainless steel absorber, we install the followings in the south side:
- Borated polyethylene(1" thick) plate + Pb(1 cm thick) plate in upper two quadrants
- RPC1 prototype in one of lower quadrants without impacting the BBC cables



Plan for Service Items

- Gas supply system
 - Recycle the gas distribution panel in the factory, used for half-octant QA
 - Recycle hard pipes in IR, which were used for HBD
 - Input pipe still exists, but the exhaust pipe needs to be checked.
 - If the exhaust pipe does not exist, we may either install another hard pipe or use the non-flammable poly tube. (safety issue)
- High voltage
 - Bring the power-supply module from UIUC (TCP/IP network control system)
 - Recycle HV cables used for the prototype-D half octant during RUN10

Plan for Service Items

Low voltage

- We will make LV cables in the factory.
- Megapack (available)

Electronics & Rack

- We will make the signal cables in the factory.
- Nevis Crate, CAMAC Crate, NIM bin (available)
- Need optical fiber connection from the rack in IR to the RPC rack in 1008

Installation of the Rack in IR



NIM bin **CAMAC** Crate **Nevis Crate** HVLV

Completed Tasks

Task	Due By	NOTES
Prepare Installation Plan	Done	Done
Design Absorber Installation fixtures & tools	Done	PHENIX Engg & Design
Receive purchased parts	Done	PHENIX Techs
Fabricate PHENIX parts	Done	CS, PHENIX Techs
Receive and inspect CS fabricated parts	Done	PHENIX Techs
Prepare work permit for installation	Done	Currently at CAD Safety Approve
Pre-Assemble base components at PHENIX	Done	PHENIX Techs
VTX Installation Plan	Done	PHENIX Design & Engg
Installation Review (ESRC)	Done	Set up With Y. Makdisi
Specify components, assembly tools and fixtures, electronics for racks, cables, cable management etc.	Done	PHENIX Design & Engg
End of run 10 (Party)	Done	Done
Commissioning Tests (HV, Mixed gas and Freon only)	Done	Done
Choreograph removal of old beampipe and installation of new (final)	Done	Done
Beampipe Installation Review (Final)	Done	Done





<u>Task</u>	Due By	NOTES
DAQ Tests	Done	PHENIX
Purge Gas From Detectors	Done	PHENIX, CAD remove LOTO
Install and align VTX rail attachment hardware to CM	Done	Using the HBD I-beam attachment hardware
Install and align VTX rails parallel to beam line	Done	Using the HBD I-beams
Remove BP Collar	Done	Done
Move MMS south	Done	PHENIX Techs
Prep EC for move to EC	Done	PHENIX Techs
Close North and South BP gate valves and lock closed for until new BP is installed	Done	CAD Vac Group
Open and disassemble wall	Done	Done
Remove EC ladder and fold platforms	Done	Carpenters & Riggers
Move EC to AH	Done	PHENIX Techs
Install cart	Done	PHENIX Techs
Move Collars to AH	Done	PHENIX Techs
Install decking	Done	PHENIX Techs
Remove/relocate shielding	Done	Riggers
Remove crystal palace & vapor barrier	Done	CAD
Install Manlift	Done	PHENIX Techs
Send beampipe to CERN for NEG Coating	Done	CAD Vacuum





<u>Task</u>	<u>Due By</u>	NOTES
Remove RPC2 Prototype, support brackets, cabling & Piping	Done	In Progress PHENIX Techs, CAD Techs, Electrican
Remove MMS east vertical lampshade	Done	CAD Techs
4th of July Holiday & Floating Holiday	Done	
Remove HBD's and HBD cables Remove RXNP's and cables	Done	PHENIX Techs ASAP
Remove/relocate shielding	Done	Riggers
Remove crystal palace & vapor barrier	Done	CAD
Inspect Gap 5 south for legacy items/problems	Done	PHENIX Techs
Design BP installation and survey tools/fixtures	Done	
Receive BP transitions & spool back at BNL from SAES after NEG Coating	Done	
Remove BBC's	Done	PHENIX Techs ASAP
Remove wiring, walkovers, FCAL and scintillator hardware that would otherwise interfere with installation	Done	PHENIX Techs
4th of July Holiday	Done	Enjoy
Address legacy items/problems as convenient prior to shutdown start	Done	PHENIX Techs in progress





<u>Task</u>	<u>Due By</u>	<u>NOTES</u>
Remove RPC prototype	Done	PHENIX/CAD Techs
Position MMS for Vacuum break	Done	PHENIX Techs
Break vacuum on north side of MMS	Done	CAD Vac Techs
Remove south bellows	Done	CAD Vac Techs
Gas Pad expansion completion (grouting)	Done	Tasks TBD
Remove MPC's	Done	PHENIX Techs ASAP
Install Temporary supports for old BP	Done	Supports TBD
Move MMS north, remove spool and south3-5 transition	Done	PHENIX Techs
Move the MMS south & Prep MMS for move to AH	Done	Begin MMS prep with shutdown start
Move CM south, remove north bellows	Done	PHENIX & CAD Vac Techs
Move old Be bp south into MMS and move CM north	Done	PHENIX Techs
Move MMS to shutdown park position	Done	PHENIX Techs
Remove old Be BP	Done	PHENIX Techs
VTX Survey Plan	Done	Consult w/ F. Karl
Install lighting & relocate sensors as necessary	Done	Electrician in progress





<u>Task</u>	<u>Due By</u>	<u>NOTES</u>
Temporarily relocate, re-position or otherwise address interfering piping, cable trays	Done	PHENIX (w/ CAD Help?), Electrician
Pre-survey ½ octant reference points	Done	PHENIX Techs & Surveyors
Build/install access and work platforms for walk on top of MuID steel including stairs from MMS eyebrow	Done	Carpenters
Final cleaning and prep of gap 5 for grouting	Done	PHENIX Techs
Position lifting equipment in tunnel	Done	Riggers
Install and align base structures on east and west sides of gap 5	Done	PHENIC Techs & Riggers
Prepare for grouting	Done	PHENIC Techs & Masons
RHIC Summer Sunday Tour	Done	
Fabricate/procure Absorber Installation fixtures & tools	Done	PHENIX Techs
Fabricate Absorber Details	Done	Vendor & CS - RPC Group and PHENIX
Move CM south and east	Done	PHENIX Techs
Pre-installation orientation meeting with masons and riggers	Done	PHENIX Techs Masons & Riggers



<u>Task</u>	Due By	<u>NOTES</u>
Move east and west base structures into south tunnel and assemble on east and west sides of pedestal respectively.	Done	Riggers & PHENIX techs
Install grout	Done	PHENIC Techs & Masons
Remove north 3 to 5 transition	Done	PHENIX Techs
Test Absorber installation fixture	Done	Hynan & Gaffney to witness
Receive bp back at BNL	Done	Mapes, Riggers to move from rec'g to CAD
Design fixtures, techniques and mockups for installation, alignment and survey	Done	PHENIX Design & Engg
Install upper suspension support hardware	Done	PHENIC Techs
CM Crane	Deleted	Currently on hold for re-evaluation
Assemble, test and burn-in 1/2 octants	Done	In Progress @ RPC Factory
Prepare north 3 to 5 transition for installation with roller guides, bakeout wrap and thermocouples	Done	PHENIX Techs & CAD Vacuum Techs
Final acceptance and inspection bp and sections	Done	Done
Fabricate BP installation and survey tools/fixtures	Done	Done





<u>Task</u>	<u>Due By</u>	<u>NOTES</u>
Install North Absorber	Done	Done
Drill and tap $\frac{1}{2}$ octant and rotating piston mounting points	Done	PHENIX Techs
Install pitch control rails on pedestal and gap 5 east & west inner walls	Done	PHENIC Techs



Completed Tasks

General:

- RPC3N commissioning tests
- Generic start of shutdown tasks (collars, wall, EC prep, EC to AH, DAQ tests, etc.)
- DC (East & West), PC1 (East and West), MuTr (north and South), Mu Trigger North and south maintenance and repair support
- Remove RPC2 & 3 Prototypes, support brackets, cables and piping
- Remove south vertical lampshade
- Gas Pad Expansion
- · Summer Sunday Prep
- · Move major carriages to wide open positions

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Completed Tasks

Absorber Related:

- Absorber Installation Plan
- · Fabricated and Procured Absorber parts and installation tools
- Absorber work permit
- Absorber lifting fixture, design, analysis, LSC approval, Load test
- North Absorber installed
- South Absorber supports installed & Flowerpot area prepped,
 of absorbers are installed

Beam Pipe Related:

- Design, fabrication, procurement, acceptance beam pipe components and supports
- · Send beam pipes to CERN/SAES Getter for NEG coat
- · Remove MPC's and BBC's
- Remove existing beampipe
- North 3"-5" transition installed



Completed Tasks

RPC35 Related:

- · Remove shielding
- Remove Crystal Palace
- · Remove wiring, walkovers, FCAL and scintillator hardware
- Remove all pipes, cables, trays and pipe suppports from gap 5, provide minimal life support gases to detectors, special provisions for detector maintenance requirements
- · Install new tunnel lighting
- Build access platforms above MuID steel
- · Clean gap 5, install, level and align RPC35 bases
- Presurvey, drill and tap alignment and orientation points for ¹/₂ octants
- · Grout bases into place
- · Install west and pedestal pitch control
- · Install upper alignment supports
- Install east pitch control
- · All ½ octants installed

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Completed Tasks

VTX Related:

- Design and analyze assembly plan
- Design and analyze survey plan
- · Design and analyze installation plan
- · Design and analyze cooling plan
- Design VTX installation and support structures and tools, including survey tools
- Order chillers
- Redesign Bigwheels for optimized cooling
- Fabricate VTX assembly, installation, survey components and tools
- · Install VTX support rails and attachment hardware